TM-RE News





Vietnam is one of the countries most affected by wind and flood damages in Southeast Asia. In particular, the central region is prone to tropical cyclones including typhoon; the synergistic effect of the seasonal monsoons and the Annan Mountains resulted in heavy rainfall frequently, causing wind and flood damages and landslides every year. Thanks to improved accuracy of weather forecasts and development of communication technology, it is now easier to forecast approach timing, paths and scales of typhoons and obtain the information. Preparing and planning with a timeline are extremely important, and it is crucial to reduce the risk of business interruption and damage by adhering to perform them.

In this article, we outline general information of typhoons, as well as standard points of pre-checks aimed at preparing for risks. Please refer this article to reinforce your existing emergency response system.

Editor's note: The content is based on the information at the time of writing this article.

1. Outline of Typhoon

"Typhoon", "Cyclone" and "Hurricane" are common names for tropical cyclones with maximum sustained wind of 32.7m/s (118km/h) or more [*Table 1*]. They are all the same phenomenon but are given different names depending on where they appear. If the area of formation is the Northwest Pacific Ocean, it is a "Typhoon". If that is the Indian Ocean & Southwest Pacific Ocean, it is a "Cyclone", and it is a "Hurricane" if that is the North Atlantic Ocean & Northeast Pacific Ocean. (In Japan, tropical cyclones with maximum sustained wind of approx. 17m/s or more are called "Typhoon".)

Names for tropical cyclones adopted by the ESCAP/WMO Typhoon Committee for the Northwest Pacific Ocean and South China Sea have been used as an international name since 2000, while "typhoon numbers" which are numbered only for tropical cyclones approaching South China Sea are used in Vietnam.

The number of typhoons is 25.3 per year on average (1990-2019 average), and the lifespan (the period from the occurrence of typhoons to the transition to tropical cyclones or extratropical cyclones) is 5.3 days on average (1981-2010 average).

Typhoons are formed by the formation of cumulus clouds over warm ocean waters of the tropics (around 5 to 20 degrees north latitude). Tropical cyclone is one of the most destructive natural disasters. The main damage is caused by "Wind" and "Water". When a typhoon make landfalls or approaches, storms (strong winds), storm surges, high waves will cause collapses of signages, signboards and trees etc., lightnings, damages to buildings (such as roof blown off), floods due to heavy rains, inundation, roads and bridges washed away, landslides and mudslides.

According to "Integrated Assessment Report on Observation, Forecast and Impact of Climate Change 2018" published by the Ministry of the Environment, Japan in 2018 and the Fifth Assessment Report of the IPCC (Intergovernmental Panel on Climate Change), the frequency of tropical cyclones across the globe is likely to decrease or remain unchanged in the future, while at the same time the maximum wind speed of tropical cyclones and the amount of rainfall in global average are likely to increase. Furthermore, they pointed out that the intensity of tropical cyclones such as typhoons may increase with the progress of global warming, so it is crucial to assume that disasters will become more severe as a whole.

[Table 1] Standard Classification of Tropical Cyclones	[Table 1]	Standard	Classification	of Tropical	Cyclones
--	-----------	----------	----------------	-------------	----------

Standar	d Classifica	tion of Tropical Cyclones	
Max. Sustained Wind Speed (10 min Ave.)		International Classification	
m/s	km/h	(Code)	
< 17.1	< 63	Tropical Depression (TD)	
17.2 - 24.4	63 - 87	Tropical Storm (TS)	
24.5 - 32.6	88 - 117	Severe Tropical Storm (STS)	
≥ 32.7	≥ 118	Typhoon (T or TY)	

Reference: ESCAP/WMO Typhoon Committee

2. Characteristic of Typhoon in Vietnam

Due to its location in the tropics and subtropical zone, Vietnam faces impacts from both typhoons in the Northern Pacific and severe tropical cyclones near the equator. Annually, typhoons in Vietnam normally occurs during June through the end of November (most often from September to October), which coincidentally is the monsoon season, resulting in the extremely heavy rainfall.

According to the data compiled by us based on various publications, the number of typhoons landing on Vietnam was 3.4 per year on average (1970-2019 average). However, when limited to the last 10 years (2010-2019), that showed an increasing tendency, 3.7 per year on average. ERIA (Economic Research Institution for ASEAN and East Asia) reports that Vietnam is dominant in the list of cities at risk from storm surges at the city level, and estimates that Vietnam is hit by 4.3 storms per year.

According to the "Disaster Risk Mapping in Viet Nam" presented by the Ministry of Natural Resources and Environment, Vietnam in 2018, it pointed that the following trends can be seen in Vietnam from past statistics (1958-2014).

- ✓ Number of strong typhoon increases
- Extreme rainfall increased in the South Central and Central Highlands
- ✓ Number of flash flood increases
- ✓ Sea water level increased (3.1mm/year)

The major typhoons and tropical cyclones that had hit Vietnam in the past are summarized in *Table 2*.

It is said that the central region of Vietnam is vulnerable to typhoons; however as shown in Table 2, many typhoons and tropical cyclones have hit the northern and southern regions as well. Floods and landslides occur in mountainous areas, floods occur in cities with insufficient drainage facilities, and coastal areas suffer from strong winds, storm surges, and heavy rain caused by typhoons. Tropical cyclones and its disasters associated with them are relatively well known in Vietnam due to the frequent damages occurring in various areas, however the reality is that a lot of damages are generated even when a lower scale tropical cyclone such as "Tropical Storm" hit Vietnam.

Damages can occur even in areas far away from the coastline. Hence, once you receive news of a pending typhoon, it is important to prepare measures in advance by referring to a forecast highly reliable intelligence agencies provided by such as NCHMF (National Center for Hydro-Meteorological Forecasting).

Occur	rence	, , , , , , , , , , , , , , , , , , ,		Main		
Year	Month		Names	Damaged Area	Fatalities	Damages (USD)
2021	9	Tropical Storm	Dianmu	Central	Reported 8	N/A
2020	11	Typhoon	Vamco	Central	Over 100	418 million
2020	10	Typhoon	Molave	Central	Over 110	742 million
2019	8	Tropical Storm	Wipha	North	27	44 million
	11	Tropical Storm	Toraji	South	20	53.9 million
2018	8	Tropical Storm	Bebinca	North	10	57.6 million
	7	Tropical Storm	Son-Tinh	North	27	287 million
	11	Typhoon	Damrey	Central / South	110	1 billior
2017	9	Typhoon	Doksuri	North / Central	12	720 million
	7	Severe Tropical Storm	Talas	North	14	70.4 millior
	10	Severe Tropical Storm	Aere	North / Central	35	112.1 millior
2016	9	Tropical Storm	Rai	Central	12	37 millior
	8	Tropical Storm	Dianmu	North	16	157,000
2015	9	Tropical Storm	Vamco	Central	11	13.2 millior
2014	9	Typhoon	Kalmaegi	North	13	944,000
	7	Typhoon	Rammasun	North	28	6 millior
2013	11	Typhoon	Haiyan	North	13	N/A
2009	9	Typhoon	Ketxana	Central North /	163	785 millior
2007	10	Typhoon	Lekima	Central	Min. 77	130 million
	12	Typhoon	Durian	South	Min. 98	400 million
2006	10	Typhoon	Xangsane	Central	71	629 millior
	5	Typhoon	Chanchu	Central Coast	21 (Missing 220)	N/A
1997	11	Tropical Storm	Linda	South	> 3,000	385 million

[Table 2] Major Typhoons & Tropical Cyclones hit Vietnam

Source: Created by TMAsia with various publications available Published By:

[Contact]

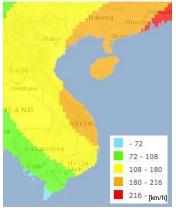
Risk Engineering Department Email: TMA_RE@tokiomarineasia.com

Tokio Marine Asia Pte. Ltd. 20 McCallum Street #13-01 Tokio Marine Centre Singapore 069046

3. Wind Hazard

Figure 1 shows the wind hazard map (return period: 100 years) due to a typhoon issued by GAR (Global Assessment Report on Disaster Risk Reduction).

Wind hazards are usually considered based on the return period of wind hazards. The map shows that the risks in the central region is relatively high. Although it is considered to have a medium wind hazard at a global level, the wind hazard is one of the risks requiring caution because there are many cases where damage occurs in Vietnam, as described in Section 2.



[Figure 1] Wind Hazard Map (GAR)

4. Forms of Damage Caused by Typhoon

Expected forms of damage caused by wind and rain brought by typhoons are as follows;

- Damage of buildings and outdoor facilities (breakage/peeling of roofs, shutters come off from the guide rails, breakage of windows and accessory facilities such as ducts, etc.)
- ✓ Scattering of outdoor objects, breakage of buildings/outdoor facilities due to flying objects
- ✓ Water damage due to rainwater infiltration from building damage.
- Inundation (even if the flood level is low, there \checkmark is a case that water flows into pits and it causes serious damage).
- ✓ Water leakage from roofs caused by overflowed water due to clogged roof drainage, or overflow of water (when rainwater drainage is in the building).

5. Checklist

Standard points of pre-checks aimed at preparing for risks are outlined below. Preparing and planning with a timeline are extremely important.

We hope you utilize the checklist on the next page in preparation for the Typhoon season.

Note: This article is an excerpt from our past article issued in 2020.

Disclaimer: The information, suggestions, and recommendations contained herein are for general informational purposes only. This information has been compiled from sources believed to be reliable. No warranty, guarantee, or representation, either expressed or implied, is made as to the correctness or sufficiency of any representation contained herein.

A member of the **Tokio Marine Group** Writer/Editor: Risk Engineering Department, Tokio Marine Asia Pte. Ltd.



Checklist (for Typhoon)

Routine Countermeasures	
1. Emergency Response Team (ERT) & Education/Trainir	ng
Reconfirmation of ERT during working hours, for off-	
Display of ERT organization chart and responsible per	rsons in charge
Formation of Self-Inspection Team	
Confirmation of emergency contact list (both internation)	
Reconfirmation of inspection record system and its record system.	eporting system
2. For buildings and fastenings of their members, confirma	
of fixtures and cleaning (Not only the main building but al	so the attached buildings and auxiliary structures such as
storerooms shall be included in the confirmation)	
Roofing materials	Exterior wall materials
Steel shutters (including their guide rails) and doors	Fixtures (window frames, etc.)
Chimneys, Ventilators	Ducts, Ventilation openings
Skylights	Presence of rain leak
Upright gutters, horizontal gutters and catch basins	(check of current condition and clogging)
Clearing clogging of side ditches and drains (especial	ly the drainage points flowing towards outside)
3. Measures against rainwater and inundation	
Outdoor electrical equipment	Production and manufacturing equipment
Pits for equipment	Control panels for power generators
Power distribution panels and substation	□ High-voltage power receiving & transforming facilities
Other critical equipment for your operation such as	utility
Consider the following measures if there is a possibility o	
✓ Raised floors	✓ Installation of flood walls
✓ Confirmation of suppliers for waterproof sheets/sand bags	\checkmark Securing emergency power supply etc.
4. Measures against trees uprooted and/or falling branch	
Pruning of branches Overhead electric cables	High-voltage power receiving & transforming facilities
5. Disasters from neighboring areas (Identification of da	
Collapse of steep sloping land	Given Falling rocks
Slope face collapse	Debris flow
6. Measures against lowland (Embankment etc.)	
Prevention of inundation	Drainage measures
Advance Preparation (It is important to set timeline how man	
Advance Preparation (It is important to set timeline how man 1. Instruction to employees	y days before you will start to take the actions.)
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether	y days before you will start to take the actions.) er employees should come to the premises or not
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons	y days before you will start to take the actions.)
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage	y days before you will start to take the actions.) er employees should come to the premises or not
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports
 Advance Preparation (It is important to set timeline how man 1. Instruction to employees a Employees planning to work / Determination whether a Securing of responsible persons 2. Prevention of electric and water leakage a Measures to suppress water intrusion b If required, seal up the gaps around window panes and 	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes)
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc.	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes)
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building
 Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc.
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as of Means of transportation (rubber boat, if necessary) as of Arrangement of the set o	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as we 6. Advance arrangement	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as of Means of transportation (rubber boat, if necessary) as of Arrangement of the set o	 y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports nd doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as we 6. Advance arrangement	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions)
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as y 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as y 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplace	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whether Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes and 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as y 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplac	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster For your reference: Post-Typhoons measures	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports and doors (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties or from the neighborhoods
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplac Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster For your reference: Post-Typhoons measures	y days before you will start to take the actions.) er employees should come to the premises or not Gamma Supplemental employees who are required for supports and doors (Use blankets or tapes) And tapes or tree branches etc. And tree branches etc.
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplac Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster For your reference: Post-Typhoons measures Confirmation of damaged situation of buildings and examples	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports Moving (Use blankets or tapes) Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties from the neighborhoods Factory patrol by responsible persons equipment
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplac Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster For your reference: Post-Typhoons measures Confirmation of damaged situation of buildings and of Access control to the affected areas damaged by cyce	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties r from the neighborhoods Factory patrol by responsible persons equipment clones
Advance Preparation (It is important to set timeline how man 1. Instruction to employees Employees planning to work / Determination whethe Securing of responsible persons 2. Prevention of electric and water leakage Measures to suppress water intrusion If required, seal up the gaps around window panes an 3. Protection of finished goods and equipment Arrangement of waterproof sheets and sandbags Preparation of rags etc. 4. Care of outdoor gears Fixation of inner doors and movable furnishings Reduction and fixing of high-piled pallets 5. Checking emergency equipment Dry cell batteries, Water drainage pumps, radio Portable power generator Means of transportation (rubber boat, if necessary) as v 6. Advance arrangement Constriction companies Instruction on the day (It is important to set judgment cri Collecting data such as information issued by Govern Decision of production suspension time and workplac Reporting of decisions to employees and related par Evacuation instruction when there is a risk of disaster For your reference: Post-Typhoons measures Confirmation of damaged situation of buildings and examples	y days before you will start to take the actions.) er employees should come to the premises or not Supplemental employees who are required for supports Moving away from the windows Moving away from the windows Moving to higher places not affected by inundation Relocation small articles etc. to inside the building Pruning of tree branches etc. Torches, Emergency foods, Helmets, Blankets well as communication tools Equipment firms, especially electric equipment supplier teria to start actions) ment or meteorological information e closing time ties or from the neighborhoods Factory patrol by responsible persons equipment clones e water damaged areas